The new 911 Carrera Production Workshop
Plant Zuffenhausen
Zuffenhausen in figures

- 5,500 production staff
- 3 min. work cycle
- 250 vehicles per day
- 4 days to build each 911
- >550 engines per day
Zuffenhausen today - Areas of expertise

- Body shop
- Paint shop
- Assembly
- Module production
- Upholstery shop
- Quality
- Logistics
- Planning
<table>
<thead>
<tr>
<th>Models</th>
<th>Derivates</th>
<th>Customisation</th>
</tr>
</thead>
<tbody>
<tr>
<td>911</td>
<td>Carrera</td>
<td>Options</td>
</tr>
<tr>
<td>718 Boxster</td>
<td>Carrera 4 Cabrio</td>
<td>Exclusive</td>
</tr>
<tr>
<td>718 Cayman</td>
<td>Carrera GTS Cabrio</td>
<td>Custom tailoring</td>
</tr>
<tr>
<td></td>
<td>Carrera 4S</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Carrera 4 GTS</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Targa 4S</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Targa 4 GTS</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Targa 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Turbo Cabrio</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Turbo S</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Turbo S Cabrio</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Turbo S Exclusive Series</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GT3</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GT3 RS</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GT2 RS</td>
<td></td>
</tr>
<tr>
<td></td>
<td>GT3 Cup</td>
<td></td>
</tr>
</tbody>
</table>
Preparing the Zuffenhausen plant for the new 911

- New body shop
- Driverless transport systems
- Upholstery shop expansion
- Marriage
- PPF conversion
- Upskilling of workers
Zuffenhausen plant – Challenges

<table>
<thead>
<tr>
<th>Year</th>
<th>Vehicles/Day</th>
<th>Employees</th>
</tr>
</thead>
<tbody>
<tr>
<td>2015</td>
<td>200</td>
<td></td>
</tr>
<tr>
<td>2017</td>
<td>+25%</td>
<td>+75%</td>
</tr>
<tr>
<td>2020</td>
<td>440</td>
<td>+70%</td>
</tr>
</tbody>
</table>

- Capacity increase 992 integration
- J1 plant expansion 992 integration
- 992 SOP
- J1 SOP Electric motor SOP

- +25% 2016
- +75% 2017
- +70% 2019

- 4,700 2016
- 8,000 2019
Project Porsche Taycan – Site development

- Paint shop
- Body shop
- Axle Assembly
- Engine Plant B-Engine
- Logistics
- Upholstery workshop
- Engine Plant V-Engines
- E-Engines
- Paint shop Taycan
- Assembly 911/718
- Envelope belt
- Assembly Taycan
- Engine Plant V-Engines
- Paint Shop 911/718
- E-Vehicles
- Sports cars
New product

New staff

New infrastructure

New technologies
The plant of the future

01 Flexibility
02 Productivity
03 Centred around people
04 Resource efficiency